# Pressure Regulators Model 8601

# **Description**

Brooks® 8601 Pressure Regulators are high precision supply pressure regulators which are direct-acting, non-relieving units that provide bubble-tight shut-off on helium at 100 psi.

Compact and economical, these units are assembled in a "clean room" environment and are tested under simulated operating conditions.

## **Design Features**

- · Compact design
- · Suitable for line or panel mounting
- Pressure gauge connection
- Bubble-tight shut-off to 100 psi
- · Replaceable stainless steel inlet filter element
- UL listed (Aluminum body only) as compressed gas regulator for use with the following gases: air, argon, helium, hydrogen, krypton, neon, nitrogen, oxygen or xenon.

## **Specifications**

### Capacity

The pressure regulator is ideal for use at flow up to a maximum of 1,000 sccm air.

#### Ratings

Maximum Inlet Supply Pressure - 250 psi (1,724 kPa) Maximum Working Temperature - Standard: 140°F (60°C), Optional - 350°F (177°C)

#### **Typical Characteristics**

(Helium 60 psig supply, 50 psig output)

Drift - Less than 1% in first fifteen minutes to total of no more than 1.5% long term

Supply Pressure Effect - 10 psi increase in supply will not change output more than 0.07 psi.

Flow Regulation - From 3 sccm to 70 sccm helium, output pressure will not decrease more than 0.08 psig (0-10, 0-30 psi Regulators), 0.10 psig (0-60 psi Regulators), 0.125 psig (0-100 psi Regulators), 0.15 psig (0-150 psi Regulators), 0.175 psig (0-200 psi Regulators)

Ambient Temperature Effect - Standard 60 psi range, 0.020 psi/°F.

Base Line Oscillation - .0025 psi



Valve Adjustment & Operating Ranges - fifteen turns for 0-10, 0-30, 0-60, 0-100, 0-150 or 0-200 psig output range

#### **Total Pressure Drop**

Minimum - 10 psi; Maximum - 250 psi

## **Materials of Construction**

BODY - Standard: aluminum; Optional: 316 Stainless Steel

BONNET - Aluminum

VALVE SEAT - Standard: Brass; Optional: 316 Stainless Steel

VALVE STEM - 316 Stainless Steel

DIAPHRAGM - Reinforced Buna-N, Viton-A® fluoroelastomers

RANGE SPRING - Music wire, zinc plated

FILTER - 40 micron, 316L Sintered Stainless Steel with Viton® fluoroelastomers or Buna retainer sleeve

# **Connections**

Type - Standard: 1/8" NPT; Optional: 1/4" NPT, 1/8" or 1/4" compression fitting, 1/4" ID hose adaptors **Dimensions -** See Figure 1

## **Compatible Brooks Equipment**

Model 1390 Filter and Model 1391 Filter



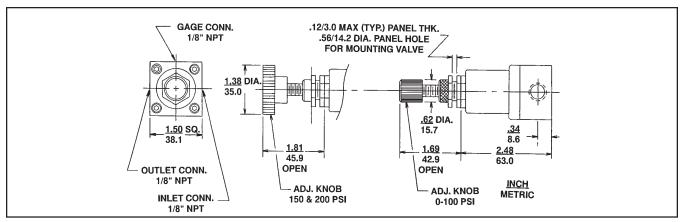


Figure 1 Dimensions

Table 1 8600 Series ELF Pressure Regulators

| BASE MODEL NUMBER    | PRESSURE REGULATOR                          |
|----------------------|---------------------------------------------|
| 8601D                | SIDE CONNECTIONS                            |
|                      | BODY MATERIAL - WETTED                      |
| 1                    | ALUMINUM*                                   |
| 2                    | 316 STAINLESS STEEL*                        |
|                      | DIAPHRAGM AND VALVE SEAT MATERIALS          |
| Α                    | BUNA-N AND BRASS/BUNA-N (ALUMINUM ONLY)*    |
| В                    | VITON AND BRASS/VITON (ALUMINUM ONLY)       |
| С                    | BUNA-N AND STAINLESS STEEL/BUNA-N*          |
| D                    | VITON AND STAINLESS STEEL/VITON             |
|                      | RANGE                                       |
| 1                    | 0-10 PSI*                                   |
| 2                    | 0-30 PSI*                                   |
| 3                    | 0-60 PSI*                                   |
| 4                    | 0-100 PSI*                                  |
| 5                    | 0-150 PSI*                                  |
| 6                    | 0-200 PSI*                                  |
|                      | CONNECTION SIZE AND TYPE                    |
| Α                    | 1/8" NPT INTEGRAL*                          |
| В                    | 1/4" NPT                                    |
| С                    | 1/8" COMPRESSION TUBE                       |
| D                    | 1/4" COMPRESSION TUBE                       |
| E                    | 1/4" I.D. HOSE                              |
|                      | ACCESSORIES (UP TO 3 DIGIT CODE)            |
| A                    | NONE*                                       |
| В                    | PANEL MOUNTING*                             |
| C D                  | DEGREASE FOR OXYGEN SERVICE*  NO VALVE KNOB |
| E                    | NO BROOKS LOGO                              |
| F                    | GAGE PORT PLUGGED                           |
| Example: 8601D1A1AA  | JONOL FORT FLUGGLD                          |
| Example. 000 TOTATAA |                                             |

<sup>\*</sup> ANY COMBINATION OF THESE SELECTIONS WILL CARRY UL APPROVAL



# Ordering Information To order, please specify

- 1. Model number
- 4. Connection type & size
- 2. Materials of construction
- 5. Options, if desired
- 3. Output range

Brooks Instrument
407 West Vine Street
P.O. Box 903
Hatfield, PA 19440-0903 USA
T (215) 362-3700
F (215) 362-3745
E-Mail BrooksAm@BrooksInstrument.com
www.BrooksInstrument.com

Brooks Instrument
Neonstraat 3
6718 WX Ede, Netherlands
T 31-318-549-300
F 31-318-549-309
E-Mail BrooksEu@BrooksInstrument.com

Brooks Instrument
1-4-4 Kitasuna Koto-Ku
Tokyo, 136-0073 Japan
T 011-81-3-5633-7100
F 011-81-3-5633-7101
E-Mail BrooksAs@BrooksInstrument.com

