## Brooks ${ }^{\circledR}$ Smart (DMFC) MFC/MFM



Brooks Smart (DMFC) Mass Flow Meters and Mass Flow Controllers

## Benefits:

- Compact design, provides mass flow measurement and control of gases from $3 \mathrm{mln} / \mathrm{min}$. full scale up to $2500 \mathrm{In} / \mathrm{min}$.
- High accuracy, repeatability and immunity to temperature changes improve the performance of your process.
- Provided with adaptive control algorithm to ensure fast response, robust and stable control of gas flow applications even under varying process conditions.
- Long term reliability, negligible zero drift ensures reliable measurement and control.
- Fully Customer programmable PID control, I/O's and alarms.
- Smart technology, available for elastomer-, metal sealed-, or ultra high purity (UHP) Mass Flow Meters/Controllers.
- Industrial Downport (ISA 76.00.02)
- Smart technology, available with PROFIBUSDP communication and Analogue I/O's.
- Smart technology, available with selectable Analogue I/O's and digital communication (HART based) via RS 232 or RS 485. With digital communications you can operate easily with most Windows based applications which support DDE.
- Easy and cost effective installation (fit-and forget) and high operating integrity through self-monitoring.
- Thousands of Brooks Smart Mass Flow Meters and Controllers have been installed and operate successfully in a variety of industries under various process conditions.
- Designed, developed, manufactured and supplied by the first ISO-9001 Quality Certified M\&C company in the world: Brooks Instrument.
- ATEX zone II according to KEMA 03ATEX1433 X


## INTRODUCTION

Brooks Instrument expands the capability and functionality of their successful Smart Mass Flow Products. Along with analogue and digital communication interfaces, these highly accurate instruments are also available with PROFIBUS-DP. Thousands of these Brooks Smart Mass Flow Meters and Controllers have been installed and operate successfully even under severe conditions.
The superior design makes these Brooks Smart Mass Flow Products virtually insensitive (fit-andforget) to process interferences. Their competitive price and maintenance-free design, make the Brooks Smart Mass Flow Products economical where other measuring techniques have traditionally been used. All Smart Flow Controllers are provided with adaptive control algorithm to ensure unrivalled performance and fast control even under varying process conditions. Unsurpassed control settling time, no dead time and other features are the enhanced specifications, which are listed in this document.
Our commitment to continuous improvement in terms of specification, safety standards and application flexibility, make these Smart Mass Flow Products leaders throughout industry. Brooks Instrument excels in terms of performance, features, reliability, serviceability and overall perceived quality.

## FIELD PROVEN PERFORMANCE AND RELIABILITY

- Accuracy: $\pm 0.7 \%$ of rate and $\pm 0.2 \%$ F.S. $\pm 1 \%$ F.S. for $5853 / 63$ above $1100 \mathrm{In} / \mathrm{min}$ (at calibration conditions).
- Microprocessor-based, smart electronics.
- Robust adaptive control provides rapid response to varying process conditions, including temperature and pressure changes.
- Analogue I/O and digital communication; via RS-232 point-to-point transmission or RS-485 multi-point interconnection.
- PROFIBUS-DP.
- Continuous self-diagnostics for maximum reliability.
- CE certified.
- Certified for use in Zone 2 environment according to ATEX.
- More than 200.000 previous generation models installed \& operational worldwide.


## Flexibility

- Designed for easy installation.
- Wide range power supply.
- Selectable analogue setpoint input/flowrate output signals.
- Totalizer function.
- Configuration pin compatible with the Brooks "E" and "i" series.
- Digital communication up to 38k4 Baud transmission speed selectable for RS 232 and RS 485. 12 Mbit/ sec for Profibus.
- Self diagnostics and alarm functions via hardware and/or software.
- Up to ten (10) sets of different calibration curves programmable.
- Wide flow \& pressure range.

The models are:

| Brooks Smart Mass Flow Products |  |  |  |  |
| :--- | :--- | ---: | ---: | :--- |
| Mass Flow <br> Controller | Mass Flow <br> Meter | Flow Ranges |  |  |
| Model: | Model | Min. f.s. | Max. f.s. | Unit |
| 5850 S | 5860 S | 0,003 | 30 | In/min |
| 5851 S | 5861 S | 20 | 100 | In/min |
| $5853 S$ | $5863 S$ | 100 | 2500 | In/min |

## PERFORMANCE

Digital communication, via RS485 or RS232, provides access to all of the Smart DMFC's functions, including:

- For detailed information about the Brooks Smart Mass Flow products, provided with PROFIBUS-DP communication, we refer to document: Profibus Instruction Manual: 541-C-068-AAG.
- Accurate Mass Flow measurement and setpoint regulation (controller only), as a percentage and in selectable engineering units.
- Flow totalizer.
- Temperature.
- Operational settings:
$\rightarrow$ Calibration (storage of up to 10 cal. curves)
$\rightarrow$ PID control setting
O fast response
O 'traditional' soft start
O linear ramp-up/down characteristic
O adaptive valve control
$\rightarrow$ Adaptive filtering for signal flow component
- Alarms:
$\rightarrow$ Self-diagnostic
O EEPROM error
O database error
O analogue output error
$\rightarrow$ Out-of-range indications for
O setpoint
O flow
O valve
O analogue output
$\rightarrow$ Environmental errors
O no gas flow detected
O power supply outside spec. range
O ambient temp. outside spec. range
O high and low flow alarms


## HIGH PRESSURE APPLICATIONS

The Brooks models 5850S Smart Mass Flow Controllers, 5860S and 5861S Smart Mass Flow Meters can be used for up to 300 bar high pressure applications.
The full scale flow limits @ 300 bar operation pressure of the model 5850S Smart Mass Flow Controller are from $100 \mathrm{mln} / \mathrm{min}$ f.s. to $10 \mathrm{ln} / \mathrm{min}$ f.s. (Nitrogen gas equivalent).
These conditions are in combination with an allowable maximum pressure difference of 100 bar across the instrument. Other ranges and limits are available on request.

## SERVICEABILITY

The Brooks Smart Mass Flow Meters and Controllers perform continuous self diagnostic routines that immediately identify any problem in the device, the process or the environment. The process variables gas flow, temperature and also environmental variables like sensor, control valve and power supply values are continuously monitored. An alarm situation in detail can be visualised on a screen (by means of digital communication). It is always available as an open collector output signal.


Figure 1: The Response Performance of the Brooks Smart Mass Flow Controllers

## BROOKS SMART MASS FLOW CONTROLLERS FAST RESPONSE PERFORMANCE

The curves in Figure 1 depict the MFC output signal and actual transitional flow to steady-state when gas flow enters into a process chamber, under a step response command condition.
Adaptive (optimized) PID control, including fast response to 0.2 sec . and linear ramp-up and/or rampdown control characteristics.

## SELECTABLE VALVE OVERRIDE

Gas handling safety practices must be given consideration in many processes. Since MFC's are an integral part of many gas systems, it was mandatory to include these practices in the Brooks Smart Mass Flow Controllers design standards.

Independent of command setpoint values, the control valve can be fully opened or closed via the valve override feature by simply providing a voltage signal through the interconnection wiring or through digital communication (analogue input overrides digital). This is useful for shutdown or system purge requirements.


Figure 2: Linear ramp-up and/or ramp-down up from 200\% second down to $0.5 \%$ per second setpoint change

## SELECTABLE SOFT START

Processes requiring injection of gases can be adversely affected by excessive initial gas flow. This abrupt injection of gas can result in process damage from explosion or initial pressure impact. These problems are virtually eliminated with the soft start feature.
Traditional soft start or linear ramp up and/or ramp down (see figure 2) can be factory selected or is available via the User Interface.
Linear ramping is adjustable from 200\% per second down to $0.5 \%$ per second setpoint change. To be specified at ordering or available via the User Interface.

## AVAILABLE OPTIONS

- The Brooks Smart Mass Flow Meters and Controllers (DMFC) are always available with analogue I/O setting. The models 0152/0154 offer a power supply, read out, control independently or in blending mode and other features. (see figure 4)
More details wanted? Ask for our Product Data Sheet 0152/0154.
- Standard also suitable for digital communication (either via RS-232 or RS-485) which allows you to also use our Smart Control, model 0160, for user interface function and (re)configuration purposes of the Smart Mass Flow Products. (see figure 4) More details wanted? Ask for our Product Data Sheet 0160.
- The Smart DDE, model 0162 is a powerful Dynamic Data Exchange software product from Brooks Instrument. It allows you to make bi-directional links between your Windows-based applications and the Brooks Smart Mass Flow Products. (see fig. 3 and 5). More details wanted? Ask for our Product Data sheet 0162.

Any Windows based program can be used to link information via Smart DDE, Model 0162 bi-directionally to the Brooks Smart Mass Flow Products.


Figure 3
TYPICAL INSTALLATIONS FOR ANALOGUE AND RS-232 SET UP

Meters and Controllers multi-channel, analogue I/O's operated by model 0154. (figure 4).
The model 0154 microprocessor based electronics, provides power supply and analogue I/O to the DMFC's.
In addition, a number of other functions are standard available when using digital communication via RS-232 point-to-point (figure 4) transmission or RS-485 multi-point communication (figure 5).


Figure 4
TYPICAL INSTALLATIONS FOR RS-485 SETUP
Multi-channel, p.c. system operated configuration with virtually unlimited number of connected Brooks Smart (DMFC) Mass Flow Meters and Controllers. A (remote) power supply and multi-point interconnection can drive up to 32 devices per COM port. With help of our Smart DDE, COM 1... COM 9 are selectable.


Figure 5

TYPICAL INSTALLATION FOR PROFIBUS-DP


Figure 6
The Smart Mass Flow products of Brooks offer PROFIBUS-DP digital communication (high speed) capabilities AND analogue I/O signals are simultaneously available. When using PROFIBUS-DP, you can connect other actuators and sensors to the same bus. I.e. saving cost (figure 6).

## PERFORMANCE SPECIFICATIONS

| Flow Accuracy | $\pm 0.7 \%$ of rate and $\pm 0.2 \%$ f.s. |
| :--- | :--- |
|  | $\pm 1 \%$ for $5853 / 63$ above $1100 \mathrm{I}_{\mathrm{n}} /$ |
|  | min (at calibration conditions) |
| Optional * | $\pm 0,5 \%$ of rate and $\pm 0.1 \%$ F.S. |
|  | (max $100 \mathrm{I} /$ min, at calibration |
|  | conditions) |
| Repeatability | $\pm 0.25 \%$ of rate |
| Rangeability | $50: 1$ (within specified accuracy) |
| Controllability | $100: 1$ (i.e. total operating range) <br> Stability |
| Temperature | Less than $\pm 0.5 \%$ of rate per year <br> Less than $0.015 \% /{ }^{\circ} \mathrm{C}$ of rate <br> Effect |
|  | shift <br> from original calibration over |
|  | $0-70{ }^{\circ} \mathrm{C}$ |

## PHYSICAL SPECIFICATIONS

Materials of Construction or Mechanical

Electrical
Connections

Wetted parts stainless steel with Viton ${ }^{\circledR}$, Buna- ${ }^{\circledR}$, PTFE/ Kalrez ${ }^{\circledR}$ EPDM seals or elastomers Industrial downport according to Connections ANSI/ISA 76.00.02 - compliant ( 1.5 "/ 38.2 mm ). NPT(F), Tube compression, VCR and VCO Option: Flanged DINor ANSI type available; (please refer to ordering information on page 9 and 10)
15-pins D-type connector (goldplated contacts) with 3 m or 6 m cable
9 pins D-type connector for PROFIBUS-DP

## SPECIFICATIONS

Certification - CE certified

- Certified for use in Zone 2 environment according to KEMA 03ATEX1433 X (Ex) II 3 G EEx nA II T4
- EMC Directive (89/336/ EEC)
EN 61326-1: 1997 + A1: 1998
- Pressure Equipment Directive (97/23/EC)
See Installation and Instruction manual for more details.

Ranges and pressure ratings

| Brooks Smart Mass Flow Products |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Mass Flow <br> Controller | Mass Flow <br> Meter | Flow Ranges |  |  | Pressure <br> Rating |
| Model | Model | Min. f.s. | Max. f.s. | Unit ${ }^{2}$ |  |
| 5850 S | 5860 S | 0,003 | 30 | $\ln / \mathrm{min}$ | $100 / 300^{4} \mathrm{bar}$ |
| 5851 S | $5861 \mathrm{~S}^{1}$ | 20 | 100 | $\ln / \mathrm{min}$ | $100 / 300 \mathrm{bar}$ |
| $5^{1} 53 \mathrm{~S}^{3}$ | 5863 S | 100 | 2500 | $\ln / \mathrm{min}$ | 70 bar |

${ }^{1)} 300$ bar meter version (5861) on request
${ }^{2)}$ Referring to normal conditions
${ }^{3}$ ) Max. Delta P or 5853 S is 20 ba
${ }^{4}$ ) For controller on 300 bar flowrange is from $100 \mathrm{mln} / \mathrm{min}$ till $10 \mathrm{I} / \mathrm{min}$
Setpoint Input*
Voltage: $0-5 \mathrm{Vdc}$ or $1-5 \mathrm{Vdc}$ input impedance > 2000 Ohm minimum
or: $\quad 0-20 \mathrm{~mA}$ or $4-20 \mathrm{~mA}$ 250 Ohm impedance

| Analogue | Voltage: 0-5 Vdc or 1-5 Vdc 2000 Ohm | Security | If self-diagnostics detect a failure, the alarm mode will be activated |
| :---: | :---: | :---: | :---: |
| Outputs * | and: $\quad 0-20 \mathrm{~mA}$ or 4-20mA |  | (Open Collector Output via the |
|  | Max loop resistance |  | connector). The cause of the |
|  | 375 Ohm. |  | failure is available if the digital |
| Alarm | (TTL) Open Collector Output, signal |  | communication is connected |
|  | grounded when activated. |  | To prevent "unauthorized" setting |
|  | Max. $30 \mathrm{Vdc}, 25 \mathrm{~mA}$. |  | or reranging of span or zero, these |
|  | Or via communication port, when |  | functions are only accessible via |
|  | used digitally. |  | the Brooks User Interface, model |
| Digital | HART: (Hart based |  | 0160, or using Smart DDE, model 0162 |
|  | with PC). | Warm up time | < 10 minutes; $1 \%$ F.S. accuracy. |
| Communication * | RS-232 or RS-485 |  | Performance within specifications: |
|  | Baudrate 1200, 2400, 3600, 4800, |  | 45 minutes. |
|  | $7200,9600,19 \mathrm{k} 2,38 \mathrm{k} 4$ <br> (Default: RS-232, Baudrate 9600). | Damping * | Damping from 0 to 10 seconds is possible for the analogue flowrate |
|  | PROFIBUS-DP: |  | output signal(s) (default 0,5 |
|  | Up to $12 \mathrm{Mbit} / \mathrm{sec}$ (Self selecting) |  | seconds). |
| Power Supply | Models 5860S, 5861S and 5863S | Response | Standard response of the flow |
| Mass Flow | + 24 Vdc ( $\pm 10 \%$ ) @ 80 mA |  | output signal: model 5850/51 and |
| Meters * to | + 15 Vdc ( $\pm 5 \%$ ) @ 90 mA |  | $5860 / 61$, standard 1 sec . or on |
| Power Supply | Models 5850S, 5851S and 5853S |  | request up to 0,2 sec. |
| Mass Flow | + 24 Vdc ( $\pm 10 \%$ ) @ 140 mA |  | Model 5853/63 standard 3 sec. or |
| Controllers * to | + 15 Vdc ( $\pm 10 \%$ ) @ 185 mA |  | on request up to 1 sec . |
|  | Note: + and -15 Vdc power supply is available on request. | Settling Time * | Standard settling time for controllers. Model 5850/51, |
|  | With valve override function |  | standard 1 sec . or on request up |
|  | actuated: the power supply |  | to 0,2 sec. Model 5853, standard 3 |
|  | specifications are: |  | sec . or on request up to 1 sec . (to |
|  | +15 Vdc @ 285 mA or |  | within $2 \%$ full scale of final value) |
|  | +24 Vdc @ 370 mA |  | for any command (setpoint) step; |
| Temperature | Both amb. and process gas: |  | virtually without any dead time, |
|  | 0-70 ${ }^{\circ} \mathrm{C}$. Optional: 0-100 ${ }^{\circ} \mathrm{C}$. |  | over- or undershoot. |
| Leak Integrity | Outboard: $1 \times 10^{-9} \mathrm{mbar} \mathrm{I} / \mathrm{sec}$. |  |  |
|  | Helium | * Factory select | le: To be specified at ordering. |
|  | Outboard: $1-10^{-11} \mathrm{mbar} \mathrm{I} / \mathrm{sec}$. |  |  |
|  | Helium semi metal sealed and UHP |  | $!$ WARNING |
|  |  | Do not opera specifications. result in serio the equipment | this instrument in excess of the Failure to heed this warning can personal injury and/or damage to |



Figure 7: Min. Pressuredrop versus Flowrate for Model 5853
(1 bar = 14.5 psi )


| 5850S CONNECTIONS | A(mm) | Inches |
| :--- | ---: | ---: |
| $9 / 16-18$ UNF | 76,2 | 3,00 |
| $1 / 8 "$ Tube compr. | 123 | 4,84 |
| $1 / 4 "$ Tube compr. | 128 | 5,04 |
| 6 mm Tube compr. | 128 | 5,04 |
| $1 / 4 "$ VCR | 124 | 4,88 |
| $1 / 4 "$ VCO | 116 | 4,57 |
| $1 / 4 "$ NPT | 116 | 4,57 |
| $1 / 4 "$ BSP | 116 | 4,57 |
| Downport (Acc. to ISA 76.00.02) |  |  |

## MODEL 5853S



| 5853S CONNECTIONS | A(mm) | Inches |
| :---: | :---: | :---: |
| 9/16-18 UNF | 199 | 7,83 |
| $11 / 16-12$ UN | 199 | 7,83 |
| $15 / 16-12$ UN | 199 | 7,83 |
| 1/2" Tube compr. | 267 | 10,51 |
| 3/4" Tube compr. | 267 | 10,51 |
| 1" Tube compr. | 276 | 10,87 |
| 1/2" VCR | 254 | 10,00 |
| 3/4" VCR | 280 | 11,02 |
| 1/2" VCO | 250 | 9,84 |
| 3/4" VCO | 257 | 10,11 |
| 1 " VCO | 260 | 10,23 |
| 1/2" NPT | 199 | 7,83 |
| 1" NPT | 199 | 7,83 |
| 1 1/2" NPT | 199 | 7,83 |
| 1/2" BSP | 199 | 7,83 |
| 1" BSP | 199 | 7,83 |

MODEL 5851S


| 5851S CONNECTIONS | A (mm) |  | Inches |  |
| :--- | ---: | ---: | ---: | ---: |
| Filters >> | excl. | incl. | excl. | incl. |
| 9/16-18 UNF | 93 | 130 | 3,70 | 5,12 |
| 1/4" Tube compr. | 145 | 181 | 5,70 | 7,12 |
| 3/8" Tube compr. | 148 | 184 | 5,83 | 7,24 |
| 1/2" Tube compr. | 152 | 188 | 5,98 | 7,40 |
| 1/2" VCR | 149 | 185 | 5,87 | 7,28 |
| 1/4" VCR | 141 | 177 | 5,55 | 6,97 |
| 1/2" VCO | 144 | 180 | 5,67 | 7,09 |
| 1/4" VCO | 133 | 169 | 5,24 | 6,65 |
| 1/4" NPT | 134 | 170 | 5,28 | 6,69 |
| 1/4" BSP | 134 | 170 | 5,28 | 6,69 |
| 6mm Tube compr. | 145 | 181 | 5,70 | 7,12 |
| 10mm Tube compr. | 148 | 184 | 5,83 | 7,34 |

MODEL 5853S


| FLANGE | TYPE |
| :--- | :--- |
| 1/2" ANSI | 150 LBS RF |
| 1/2" ANSI | 300 LBS RF |
| DIN DN15 | PN40 RF |
| 1"ANSI | 150 LBS RF |
| 1"ANSI | 300 LBS RF |
| DIN DN25 | PN40 RF |
| 1 112" ANSI | 150 LBS RF |
| 11/2" ANSI | 300 LBS RF |
| DIN DN40 | PN40 RF |
| 2"ANSI | 150 LBS RF |
| 2"ANSI | 300 LBS RF |
| DIN DN50 | PN40 RF |



MODEL 5861S


| 5861S CONNECTIONS | A (mm) |  | Inches |  |
| :--- | ---: | ---: | ---: | ---: |
| Filters >> | excl. | incl. | excl. | incl. |
| 9/16-18 UNF (no adapters) | 80 | 116 | 3,15 | 4,57 |
| 1/4" Tube compr. | 131 | 167 | 5,16 | 6,57 |
| 3/8" Tube compr. | 134 | 170 | 5,28 | 6,69 |
| 1/2" Tube compr. | 138 | 174 | 5,43 | 6,85 |
| 1/2" VCR | 135 | 171 | 5,31 | 6,73 |
| 1/4" VCR | 128 | 164 | 5,04 | 6,46 |
| 1/2" VCO | 131 | 137 | 5,16 | 6,57 |
| 1/4" VCO | 120 | 156 | 4,72 | 6,14 |
| 1/4" NPT | 120 | 156 | 4,72 | 6,14 |
| 1/4" BSP | 120 | 156 | 4,72 | 6,14 |
| 6mm Tube compr. | 131 | 167 | 5,16 | 6,57 |
| 10mm Tube compr. | 134 | 170 | 5,28 | 6,69 |

## MODEL 5863S



|  |  |  |
| :---: | :---: | :---: |
| 5863S CONNECTIONS | A(mm) | Inches |
| 9/16-18 UNF | 155 | 6,10 |
| $11 / 16-12$ un | 155 | 6,10 |
| $15 / 16-12$ un | 155 | 6,10 |
| 1/2" Tube compr. | 223 | 8,78 |
| 3/4" Tube compr. | 233 | 8,78 |
| 1" Tube compr. | 232 | 9,13 |
| 1/2" VCR | 210 | 8,27 |
| 3/4" VCR | 236 | 9,29 |
| 1/2" VCO | 206 | 8,11 |
| 3/4 VCO | 213 | 8,39 |
| 1 " VCO | 216 | 8,50 |
| 1/2" NPT | 155 | 6,10 |
| 1" NPT | 155 | 6,10 |
| $11 / 2$ " NPT | 155 | 6,10 |
| 1/2" BSP | 155 | 6,10 |
| 1" BSP | 155 | 6,10 |

MODEL 5863S


| FLANGE | TYPE |
| :--- | :--- |
| 1/2" ANSI | 150 LBS RF |
| 1/2" ANSI | 300 LBS RF |
| DIN DN15 | PN40 RF |
| 1" ANSI | 150 LBS RF |
| 1" ANSI | 300 LBS RF |
| DIN DN25 | PN40 RF |
| 1 1/2" ANSI | 150 LBS RF |
| 1 1/2" ANSI | 300 LBS RF |
| DIN DN40 | PN40 RF |
| 2" ANSI | 150 LBS RF |
| 2" ANSI | 300 LBS RF |
| DIN DN50 | PN40 RF |



$10$


Data Sheet<br>DS-TMF-5800S-MFC-eng<br>April, 2008

## Models 5800-S Series

## BROOKS LOCAL AND WORLDWIDE SUPPORT

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration. The primary standard calibration equipment to calibrate our flow products is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards.
Visit www.BrooksInstrument.com to locate the service location nearest to you.

## START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

## CUSTOMER SEMINARS AND TRAINING

Brooks Instrument can provide customer seminars and dedicated training to engineers, end users and maintenance persons. Please contact your nearest sales representative for more details.

## HELP DESK

In case you need technical assistance:

| Americas | - 1-888-554-FLOW |  |
| :---: | :---: | :---: |
| Europe | 家+(31) 318549290 | Within Netherlands $\mathbf{\sim} 0318549290$ |
| Asia | \% +011-81-3-5633-7100 |  |

Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice.

## TRADEMARKS



VCO DuPont Performance Elastomers

## Brooks Instrument

407 West Vine Street
P.O. Box 903

Hatfield, PA 19440-0903 USA
T (215) 362-3700
F (215) 362-3745
E-Mail BrooksAm@BrooksInstrument.com
www.BrooksInstrument.com

Brooks Instrument
Neonstraat 3
6718 WX Ede, Netherlands
T 31-318-549-300
F 31-318-549-309
E-Mail BrooksEu@BrooksInstrument.com

## Brooks Instrument

1-4-4 Kitasuna Koto-Ku Tokyo, 136-0073 Japan T 011-81-3-5633-7100
F 011-81-3-5633-7101
E-Mail BrooksAs@BrooksInstrument.com

